## Vacuum Check Valve VT-1H





## Vacuum Check Valve VT-1H

## **FUNCTION ATTACHMENT**

- Check valve that traps vacuum in sealed applications for safe operation.
- Built-in blow off check valve for fast release of object.
- Available in lock pin 16, 19 or ball joint mountings, industry standard.
- Available with level compensator to compensate for differences in level of object.
- Recommend using 4mm (5/32") tubing and no more than 80 psi for blow off.
- Recommend using 6mm (1/4") tubing and no more than 80 psi for vacuum.
- Equal line lengths from common manifold should be used for both blow-off and vacuum.
- Maximum of (12) units per tool.

| Description                                    | Unit            | Value                                 |
|------------------------------------------------|-----------------|---------------------------------------|
| Feed pressure, max.blow-off                    | MPa             | 0.55                                  |
| Feed pressure, min. breakaway blow-off         | MPa             | 0.25                                  |
| Material                                       |                 | AI, Steel, Ceramic, CuZn, NBR, SS, PU |
| Temperature range                              | °C              | -30-70                                |
| Weight                                         | g               | 351-396                               |
| Weight with level compensator                  | g               | 865-910                               |
| Volume, internal level compensator             | cm <sup>3</sup> | 13.8                                  |
| Max. load, vertical                            | Ν               | 700                                   |
|                                                |                 |                                       |
| Max. load, radial                              | Ν               | 700                                   |
| Max. load, radial<br>Action range, stroke      | N<br>mm         | 700<br>50                             |
|                                                |                 |                                       |
| Action range, stroke                           | mm              | 50                                    |
| Action range, stroke<br>Angular adjustabaility | mm<br>°         | 50<br>0-360                           |

Operational lifetime: 10,000,000 cycles at max. load

Technical data

| Ordering information, Vacuum<br>Check Valve VT-<br>1H with PMAT connection |                              |             |            |                               |             |            |  |
|----------------------------------------------------------------------------|------------------------------|-------------|------------|-------------------------------|-------------|------------|--|
| Vacuum Check Valve VT-1H - G threads                                       | Art. No Left hand connection |             |            | Art. No Right hand connection |             |            |  |
|                                                                            | Lock pin 16                  | Lock pin 19 | Ball joint | Lock pin 16                   | Lock pin 19 | Ball joint |  |
| Vacuum Check Valve VT-1H                                                   | 0125576                      | 0125574     | 0125578    | 0125575                       | 0125573     | 0125577    |  |
| Vacuum Check Valve VT-1H with LCS*                                         | 0109231                      | 0120992     | 0120993    | 0121009                       | 0121014     | 0121020    |  |
|                                                                            |                              |             |            |                               |             |            |  |

|                                       | Left hand c | onnection |            | Right hand | connection |            |
|---------------------------------------|-------------|-----------|------------|------------|------------|------------|
| Vacuum Check Valve VT-1H -NPT threads | Lock pin    | Lock pin  | Poll joint | Lock pin   | Lock pin   | Pall joint |

|                                       |             | 16      | 19      | Dali julit | 16      | 19      | Dali julit |
|---------------------------------------|-------------|---------|---------|------------|---------|---------|------------|
|                                       | Art. No.    | 0125582 | 0125580 | 0125584    | 0125581 | 0125579 | 0125583    |
| Vacuum Check Valve VT-1H              | PMAT<br>No. | 1025    | 1042    | 1020       | 1025RH  | 1042RH  | 1020RH     |
| Vacuum Check Valve VT-1H with<br>LCS* | Art. No.    | 0121030 | 0121042 | 0121060    | 0121029 | 0121043 | 0121061    |
|                                       | PMAT<br>No. | 6015    | 6024    | 6023       | 6015RH  | 6024RH  | 6023RH     |
|                                       |             |         |         |            |         |         |            |

\*With Level compensator, LCS

| Ordering information                                                                                                          |                  |
|-------------------------------------------------------------------------------------------------------------------------------|------------------|
| 1. Rod extension                                                                                                              | PMAT Code        |
| Rod Extension 50 length                                                                                                       | AA               |
| Rod Extension 100 length                                                                                                      | AB               |
| Rod Extension 150 length                                                                                                      | AC               |
| 2. Bar mounting style                                                                                                         | DMAT Code        |
|                                                                                                                               | PMAT Code        |
| Bar clamp, clamp-on 25 mm                                                                                                     | 00               |
| Bar clamp, slide-on 25 mm                                                                                                     | 01               |
| Bar clamp, slide-on 1", pin 16                                                                                                | 02               |
| Bar clamp, slide-on 1", pin 19                                                                                                | 14               |
| Bar clamp, slide-on 1", ball joint                                                                                            | 04               |
| 3. Swivel style                                                                                                               | PMAT Code        |
| Pin 16                                                                                                                        | Р                |
| Pin 19                                                                                                                        | С                |
| Ball joint                                                                                                                    | Ι                |
| 4. Evention attackment                                                                                                        |                  |
| 4. Function attachment                                                                                                        | PMAT Code        |
| Vacuum Check Valve VT-1H, G connection, left hand                                                                             | ХАВ              |
| Vacuum Check Valve VT-1H, G connection, right hand                                                                            | XABRH            |
| Vacuum Check Valve VT-1H, NPT connection, left hand                                                                           | AB               |
| Vacuum Check Valve VT-1H, NPT connection, right hand                                                                          | ABRH             |
| Vacuum Check Valve VT-1H, G connection, left hand with level compensator LCS200                                               | ХАМ              |
| Vacuum Check Valve VT-1H, G connection, right hand with level compensator LCS200                                              | XAMRH            |
| Vacuum Check Valve VT-1H, NPT connection, left hand with level compensator LCS200                                             | АМ               |
| Vacuum Check Valve VT-1H, NPT connection, right hand with level compensator LCS200                                            | AMRH             |
| Example                                                                                                                       | Ordering number  |
| PMAT with rod extension 50, bar clamp, slide-on 25 mm, pin 16 swivel style, Vacuum Check Valve VT-1H, G connection, left hand | PMAT AA 01 P XAB |